

This is an up-to-date spec sheet. This pattern never contained flame retardant, anti-bacterial, or anti-microbial additives.

Imperial 70

GENERAL SPECIFICATIONS

SURFACE COMPOSITION	70 Denier Nylon
SUBSTRATE COMPOSITION	100% PVC
WEIGHT	19.5 oz per linear yard
WIDTH	58"
THICKNESS	0.35 mm

ADDED PERFORMANCE SPECIFICATIONS_s

COLORFASTNESS TO LIGHT	20 Hours	
COLD CRACK	-10° F	CFFA-6a

PHYSICAL PERFORMANCE SPECIFICATIONS

BREAKING STRENGTH	182 Warp, 151 Fill	ASTM D751
COATING ADHESION	10.6 Warp, 10.5 Fill	ASTM D751-
TEAR STRENGTH: TONGUE TEAR	3 Warp, 2.1 Fill	ASTM D2261
SEAM STRENGTH: TACK TEAR	945.5 lbs/inch	ASTM D624

FLAME RETARDANCY SPECIFICATIONS

CALIFORNIA TECHNICAL BULLETIN 117:13	Pass
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